

Elevate Direct Glaze Polygon

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Unit Features

Elevate Direct Glaze Polygon: ELDG (P3, P4, P5, P8)

Elevate Direct Glaze Polygon IZ3: ELDG (P3, P4, P5, P8) IZ3

Elevate Direct Glaze Rectangle: ELDG RECT

For applicable certification and code information, refer to the Introduction and Product Performance chapter.

Frame and Sash:

- The frame exterior is made of Ultrex, an advanced fiber reinforced material that is resistant to thermal conductance.
 - Exterior colors: Stone White, Pebble Gray, Bronze, Cashmere, Gunmetal, or Ebony.
 - Ultrex frame is .080" (2) thick.
 - The interior is non finger-jointed pine, kiln dried to a moisture content of 6–12% at time of fabrication.
 - Water-repellent, preservative treated.
 - Interior wood is available as pine bare wood or factory applied White, Clear, or Designer Black finishes.
 - Composite frame thickness is 2 1/16" (52). Frame width is 4 9/16" (116).
 - 4/4 non finger-jointed pine interior stop is applied to all units.

Jamb Extension:

- Extension Thickness: 9/16" (14)
- Multiple depths available from 1/8" (3), 1/4" (6), and depths varying between 1/2" (13) and 4" (102) at 1/16" (2) increments
- Maximum jamb depth is 8 9/16" (217).
- 6 9/16" (167) or 6 13/16" (173) jamb extension - factory-applied
- All other jamb depth options are available shipped loose.
- Material: Bare Pine
- Option: factory applied white, designer black and clear lacquer interior finish

Installation:

- Factory applied folding nailing fin and drip cap system
 - Optional installation brackets available for Polygons without nailing fin intended for masonry application
 - Installation clips are required on IZ3 units.

Glass

- Standard Glass Makeup
 - Variable glass thickness insulating glass with Low E2, and Argon gas.
- Glazing Seal: Silicone bedding on exterior with glazing tape on interior
- Gas Fill Options: Argon or Air
- Glass Coating Options:
 - Low E1
 - Low E2
 - Low E3
 - Low ERS
 - Clear (no coating)
- Available Glass Types:
 - Triple Pane, Laminate (impact and safety), STC/OITC upgrade, Tempered, Decorative, and California Fire glass (annealed exterior and tempered interior glazing configuration).
- Decorative glass options: Obscure, Glue Chip, Rain, Reed, Narrow Reed, Frost, Tinted (bronze, gray, or green).
- Decorative glass options may be limited due to glass makeup and Low E configurations.
- SDL not available on Rain, Reed and Narrow Reed
- SDL available on Obscure and Frost. Available on annealed or tempered glass.
- SDL available on Glue Chip; tempered glass required.
- Insulating glass will be altitude adjusted with capillary tubes for higher elevations
 - Glass air spaces with capillary tubes are considered air filled

IZ3 Glazing:

- Optional IZ3 available on selected sizes. Zone 3 for winds up to 140 miles per hour.
- Glass is laminated insulated Low E2 or E3 Argon, consisting of tempered glass exterior and laminated glass interior.
 - The laminated glass is comprised of two pieces of glass with either a SGP or PVB laminate layer between.
- The glazing seal is a silicone bedding on the exterior surface with glazing tape on the interior.

Unit Features Continued**RECTANGLES ONLY:****Interior / Exterior Simulated Divided Lites (SDL):**

- Interior bar: 7/8" (22) wide bars. Pine bare wood or optional white, clear, or designer black interior finish.
- Exterior bar: Ultrex, 7/8" (22) wide bars, finish to match exterior. Pattern: Rectangular, Prairie or Cottage style cuts.
- Special size Direct Glaze Rectangle units will default to a 10" (254) daylight opening with a minimum 4" (102) daylight opening available. Due to size limitation, 6 or 9 lite Prairie cut may apply. Default is 9 lite for stand alone units.
- Simulated check rail option: 2 11/32" (60). Pattern available: simulated rail in standard center or center specified location with 7/8" patterns above, below or both in patterns of rectangular equal lite or prairie lite cuts.
- SDL with spacer bar available in standard rectangle only with standard lite patterns.
- For tripane units, the spacer bar is located in the exterior space between surfaces 2 and 3.
- SDL is unavailable with rain, reed and narrow reed decorative glass. Glue chip requires tempered glass. Tinted glass is not available with spacer bar.

Grilles-Between-The-Glass (GBG):

- Interior bar: 23/32" (18) contoured aluminum bar placed between two panes of glass.
 - Pattern: rectangular, 6 or 9 lite Prairie cut, or Cottage style cut. Due to size limitation, 6 or 9 lite Prairie cut may apply. Default is 9 lite for stand alone units.
 - Exterior color: Stone White, Pebble Gray, Bronze, Cashmere, Gunmetal, or Ebony.
 - Interior Color: White, Bronze, or Ebony.
 - For tripane units, the spacer bar is located in the exterior space between surfaces 2 and 3.
 - GBGs are not available on IZ3 or tinted glazed units.
 - GBG is available on laminated glass with a spacer bar 9.8mm or larger.

Exterior Casing:

- Non-integral to the unit. Fastened to the exterior wall with barb and kerf
- 2" (51) brick mould as a full surround or with sill nosing.
- 3 1/2" (89) flat casing available as full surround or with sill nosing.
- Also available with 1" (25) ranch style sill and header overhang.
- Available on rectangle units only.

Direct Glaze Rectangle Size Chart

Elevate Direct Glaze Measurements								
Width								
Unit Type	Masonry Opening		Rough Opening		Frame Size		Daylight Opening	
	ft-in	mm	ft-in	mm	ft-in	mm	ft-in	mm
30 Doors	3-0 13/16	(935)	3-1 5/16	(948)	3-0 5/16	(923)	2-8 3/16	(818)
60 Doors	5-11 1/2	(1816)	6-0	(1829)	5-11	(1803)	5-6 7/8	(1699)
90 ELSFD & ELSPD	8-11	(2718)	8-11 1/2	(2731)	8-10 1/2	(2705)	8-6 3/8	(2600)
30-60, 60-30 ELIFD & ELOFD	8-11 13/16	(2739)	9-0 5/16	(2751)	8-11 5/16	(2726)	8-7 3/16	(2621)
ELCA	6-0 1/2	(1842)	6-1	(1854)	6-0	(1829)	5-7 7/8	(1724)
Height								
Unit Type	Masonry Opening		Rough Opening		Frame Size		Daylight Opening	
	ft-in	mm	ft-in	mm	ft-in	mm	ft-in	mm
30 Doors	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
60 Doors	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
90 ELSFD & ELSPD	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
30-60, 60-30 ELIFD & ELOFD	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
ELCA	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
Elevate IZ3 Direct Glaze Measurements								
Width								
Unit Type	Masonry Opening		Rough Opening		Frame Size		Daylight Opening	
	ft-in	mm	ft-in	mm	ft-in	mm	ft-in	mm
30 ELOFD	3-0 13/16	(935)	3-1 5/16	(948)	3-0 5/16	(923)	2-8 3/16	(818)
60 ELOFD & ELSFD	5-11 1/2	(1816)	6-0	(1829)	5-11	(1803)	5-6 7/8	(1699)
ELCA	6-0 1/2	(1842)	6-1	(1854)	6-0	(1829)	5-7 7/8	(1724)
Height								
Unit Type	Masonry Opening		Rough Opening		Frame Size		Daylight Opening	
	ft-in	mm	ft-in	mm	ft-in	mm	ft-in	mm
30 ELOFD	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
60 ELOFD & ELSFD	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)
ELCA	1-4	(406)	1-4 1/4	(413)	1-3 3/4	(400)	0-11 5/8	(295)

Mulling Guidelines- Standard

Multiple assemblies can be factory mulled:

Direct Glaze unit for ELCA/ELAWN:

up to 7 units wide by 1 unit high

MAXIMUM ROUGH OPENING not to exceed 113" (2870) X 71 5/8" (1819)

up to 4 units wide by 5 units high

MAXIMUM ROUGH OPENING not to exceed 85" (2159) X 94 3/4" (2407)

Direct Glaze unit for ELDH:

up to 5 units wide by 1 unit high

MAXIMUM ROUGH OPENING not to exceed 113 1/2" (2883) X 76 1/4" (1937)

up to 3 units wide by 5 units high

MAXIMUM ROUGH OPENING not to exceed 84" (2134) X 92" (2337)

Direct Glaze for ELGL:

up to 3 units wide by 1 unit high

MAXIMUM ROUGH OPENING not to exceed 113 1/2" (2883) X 60 1/4" (1530)

Direct Glaze unit for ELSPD/ELSFD:

up to 1 unit wide by 2 units high

MAXIMUM ROUGH OPENING not to exceed 72" (1829) X 100 1/2" (2553)

Direct Glaze for ELIFD:

up to 3 units wide by 1 unit high

MAXIMUM ROUGH OPENING not to exceed 109 15/16" (2792) X 96" (2438)

up to 2 units wide by 2 units high

MAXIMUM ROUGH OPENING not to exceed 73 5/8" (1870) X 100 1/2" (2553)

Rough Opening Calculations for Direct Glaze Rectangle assemblies

WIDTH: Single unit Rough Opening width MINUS 1" (25) = Frame width

ADD all frame widths PLUS 1" (25) = Total Rough Opening width

HEIGHT: Single unit Rough Opening height MINUS 1/2" (13) = Frame height

ADD all frame heights PLUS = 1/2" (13) Total Rough Opening height

NOTE: Field mulling window assemblies beyond the above limitations is not recommended.

Field mulling door assemblies beyond 110" (2794) X 112" (2845) is not recommended

Assemblies using DG Rectangle units with 6 9/16" (167) or 6 13/16" (173) jambs for ELDH/ELGL/DR:

ADD 1/4" (6) to width and 1/8" (3) to height of Rough Opening

Polygon shapes are unavailable factory mulled

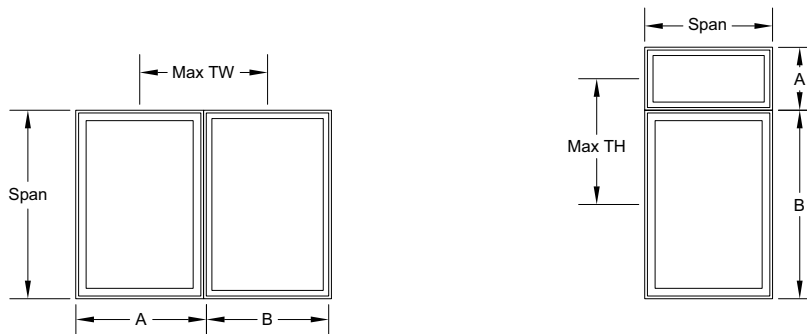
Certified Frame to Frame Mulling Guidelines

Certified Mull Limits: WDMA Hallmark certified to AAMA 450

- If assemblies have individual units that have a lower design pressure than the mull, the entire assembly is rated at the lower design pressure.
- Mull certification includes 4" mull clips (nail fin installation) or mull brackets (structural bracket installation) at all mull joints.
- Items not included in certified mulls: Stepped mulls, Palladians, Polygon Shapes, Through Jamb, Narrow Frame and Insert Products

Mull Limits						
Product	Configuration	Max Span	Max TW or TH	Max RO	DP	Max ELDH P height of lower unit
Aluminum Direct Glaze Round Top Casement – Horizontal Continuous LVL Mulling with a Single ELALDG RT on top A-level row	1 - 3W x 2H	72" (1829)	53 11/32" (1355)	73" x 107-9/16" (1854 x 2732)	50	N/A
Aluminum Direct Glaze Round Top Casement – Horizontal Continuous LVL Mulling with RT 7 & 8 on Top A-level row	2W x 2H	72" (1829)	53 11/32" (1355)	73" x 107-9/16" (1854 x 2732)	50	N/A

- Tributary Width or Height = (A+B)/2



Frame to Frame Mulling Samples

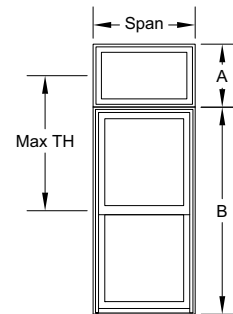
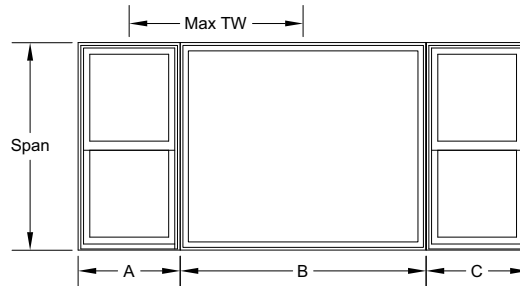
Certified Frame to Frame Mulling Guidelines

Certified Mull Limits:

Frame to Frame Mulling examples continued.

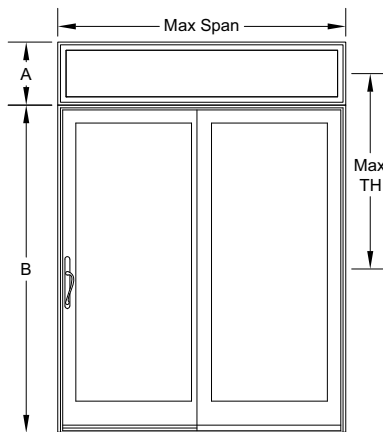
- Tributary Width or Height = $(A+B)/2$

**3 Units Wide
1 Unit High
ELDH mull'd to
ELDG**

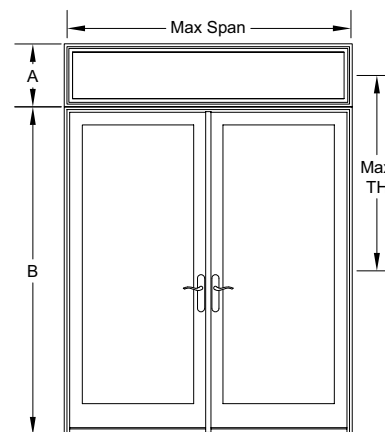


**1 unit Wide
2 Units High
ELDG RECT over
ELDH**

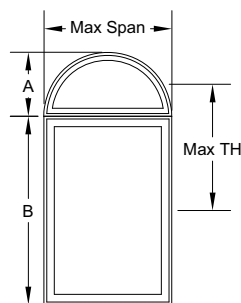
**1 Unit Wide
2 Units High
Sliding Door**



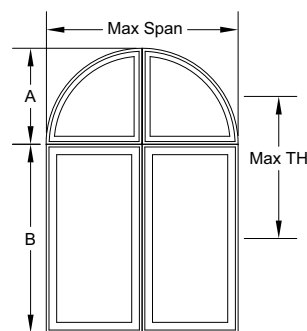
**1 Unit Wide
2 Units High
Swinging Door**



**1 Unit Wide
2 Units High
ELALDG RT CA**



**2 Units Wide
2 Units High
ELALDG RT CA**



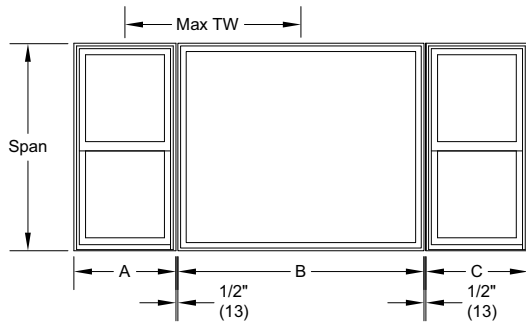
Certified 1/2" MRF Mulling Guidelines

Certified Mull Limits:

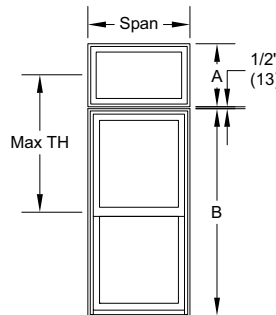
- If assemblies have individual units that have a lower design pressure than the mull; the entire assembly is rated at the lower design pressure.
- Mull certification includes 4" mull clips (nail fin installation) or mull brackets (structural installation) at all mull joints.
- Items not included in certified mulls: Stepped mulls, Palladians, Polygon Shapes, Through Jamb, Narrow Frame and Insert Products

Mull Limits						
Product	Configuration	Max Span	Max TW or TH	Max RO	DP	Max ELDH P height of lower unit
Aluminum Direct Glaze Round Top Double Hung – Horizontal Continuous 1/2" MRF Mulling with a Single ELALDG RT on top A-level row	1 - 3W x 2H	83" (2108)	53 11/32" (1355)	73" x 107-9/16" (1854 x 2732)	50	N/A
Aluminum Direct Glaze Round Top Double Hung – Horizontal Continuous 1/2" MRF Mulling with RT 7 & 8 on Top A-level row	2W x 2H	72" (1829)	53 11/32" (1355)	73" x 107-9/16" (1854 x 2732)	50	N/A

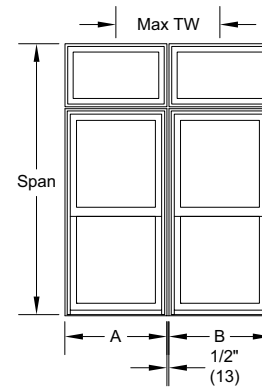
- Tributary Width or Height = (A+B+1/2)/2



**3 Units Wide
1 Unit High
ELDH mull to ELDG
with 1/2" MRF**



**1 Unit Wide
2 Units High
ELDGE RECT
over ELDH with
1/2" MRF**



**2 Units Wide
2 Units High
ELDGE RECT over
ELDH
with 1/2" MRF**

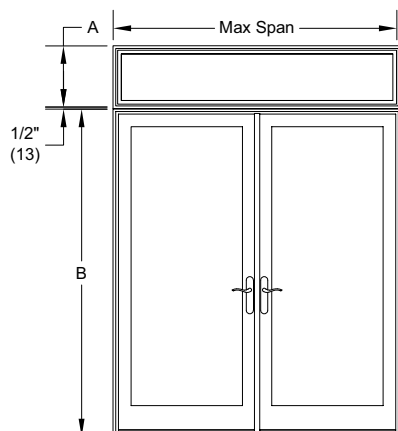
Certified 1/2" MRF Mulling Guidelines

Certified Mull Limits:

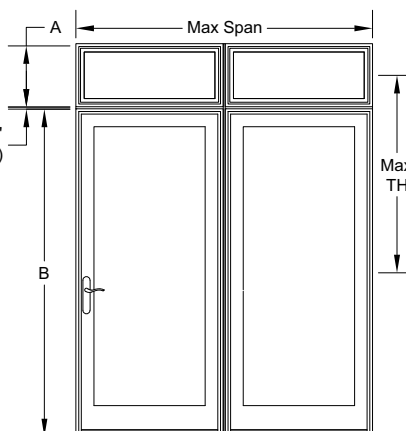
1/2" MRF Mulling examples continued.

- Tributary Width or Height = $(A+B+1/2)/2$

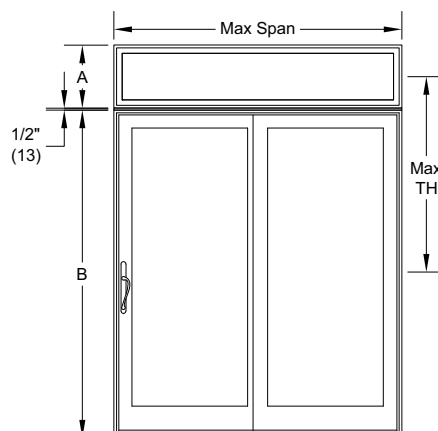
**1 Unit Wide
2 Units High
ELD G RECT over
Swinging Door
with 1/2" MRF**



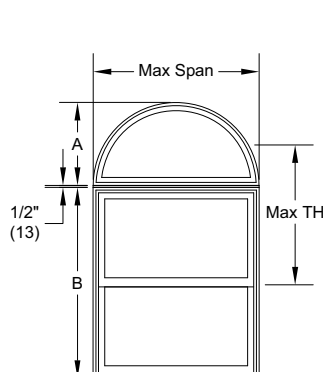
**2 Units Wide
2 Units High
ELD G RECT over
Swinging Door
with 1/2" MRF**



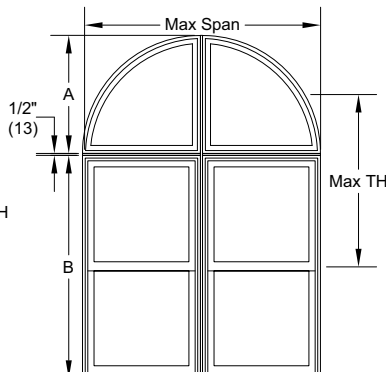
**1 Unit Wide
2 Units High
ELD G RECT over
Sliding Door
with 1/2" MRF**



**1 Unit Wide
2 Units High
ELALDGRT
over ELDH
with 1/2" MRF**



**2 Units Wide
2 Units High
ELALDGRT
over ELDH
with 1/2" MRF**



Measurement Conversions and Sizing Guidelines

Measurement Conversions - DIRECT GLAZE RECTANGLE UNITS ONLY				
POLYGON	WIDTH		HEIGHT	
Rough Opening to	Imperial	Metric	Imperial	Metric
Masonry Opening	-1/2"	-13	-1/4"	-6
OM of Frame	-1"	-25	-1/2"	-13
Interior Daylight Opening	-5 3/8"	-137	-4 7/8"	-124
OM of Glass	-3 13/16"	-97	-3 5/16"	-84

STANDARD UNIT MAXIMUM R.O. 110" (2794) in width or 109 1/2" (2781) height not to exceed 49 square feet frame size. Units with rough opening larger than 32.3 sq. ft. may require tempered glass. All shapes shall be defined by the enclosed rectangle.

STANDARD UNIT MAXIMUM R.O. (Tripane): 103 13/16" (2637) in width or 103 5/16" (2624) height not to exceed 44.160 square feet frame size. Units with rough opening larger than 32.3 sq. ft. may require tempered glass. All shapes shall be defined by the enclosed rectangle.

MINIMUM UNIT R.O. Width: 13 7/8" (352), Height: 13 3/8" (340).

MINIMUM SHORT LEG R.O. 8" (203) for P4-5, P4-6, P5-1.

MINIMUM P8 R.O. 19 1/8" (486) x 19 1/8" (486) - minimum F/S short leg 7 1/2" (191)

ANGLE PITCHES Available pitches for the following shapes:

P3 = 4/12 to 36/12. P4, P5 = Maximum Pitch 36/12.

Mulling Guidelines / Sizing Guidelines / Measurement Conversion - IZ3

Factory Mulling

- Direct Glaze IZ3 units limited to only mulling above various IZ3 product types
 - All ELCA products (ELCA / ELAWN / ELCAP / ELCATR)
 - All ELDH products (ELDHP / ELDHTR)
 - ELOFD
 - ELSFD
- Refer to lower assembly unit(s) for detailed RO assembly mull limits

DIRECT GLAZE POLYGON RECTANGLES - IZ3 Measurement Conversion				
Polygon	Width*		Height*	
Rough Opening to	Imperial (in.)	Metric (mm)	Imperial (in.)	Metric (mm)
Masonry	-1/2"	-12.7	-1/4"	-6.4
OSM of Frame	-1"	-25.4	-1/2"	-12.7
O.S. Daylight Opening	-5 1/8"	-130.2	-4 5/8"	-117.5
I.S. Daylight Opening	-5 3/8"	-136.5	-4 7/8"	-123.8
OSM of Glass	-4"	-101.7	-3 1/2"	-89

NOTE: Add 1/4" (6) to R.O. width and 1/8" (3) to R.O. height for all Double Hung and Door style Direct Glaze and Polygon units.

Minimum and Maximum Sizes - Polygon

- Maximum frame long dimension: 95" (2413)
- Maximum frame short dimension: 71 1/2" (1816)
- Maximum frame area: 47.170 sq. ft.
- All shapes shall be defined by the enclosed rectangle.
- Minimum unit frame size dimensions: 12 7/8" (327) x 12 7/8" (327)
- Minimum frame short dimension for P4-5, P4-6, P5-1: 7 1/2" (191)

Minimum Frame Angle: 15 degrees

STANDARD SIZE DIRECT GLAZE RECTANGLES - IZ3			
Call #	Unit Type	Frame Size OSM Width	Frame Size OSM Height
ICADG7316	Casement/Awning	72" (1829)	15 3/4" (400)
IOFDDG3616	Outswing French Door	36 5/16" (923)	15 3/4" (400)
IOFDDG7216	Outswing French Door	71" (1803)	15 3/4" (400)

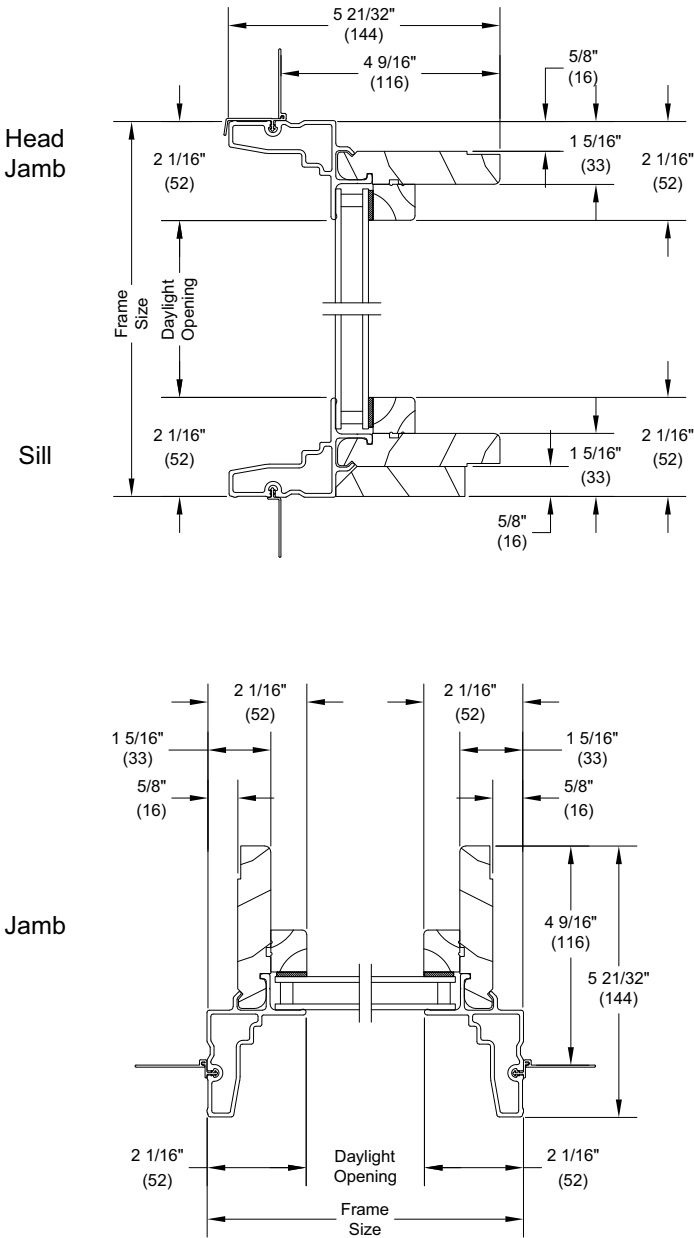
Slope to Angle and Angle to Pitch Conversion

Slope to Angle / Degree Conversions		
Slope	Angle	Degree / Minutes
1/12	4.76	4 degree 46'
2/12	9.46	9 degree 28'
3/12	14.04	14 degree 2'
4/12	18.43	18 degree 26'
5/12	22.62	22 degree 37'
6/12	26.57	26 degree 34'
7/12	30.26	30 degree 15'
8/12	33.69	33 degree 41'
9/12	36.87	36 degree 52'
10/12	39.81	39 degree 48'
11/12	42.51	42 degree 31'
12/12	45.00	45 degree 0'
13/12	47.29	47 degree 14'
14/12	53.13	49 degree 24'
15/12	54.78	51 degree 20'
16/12	56.31	53 degree 8'
17/12	54.78	54 degree 47'
18/12	56.31	56 degree 19'
19/12	57.72	57 degree 43'
20/12	59.04	59 degree 2'
21/12	60.26	60 degree 15'
22/12	61.39	61 degree 23'
23/12	62.45	62 degree 27'
24/12	63.43	63 degree 26'

Angle to Pitch conversions					
Angle	Pitch	Angle	Pitch	Angle	Pitch
1	0.21/12	31	7.21/12	61	21.65/12
2	0.42/12	32	7.50/12	62	22.57/12
3	0.63/12	33	7.79/12	63	23.55/12
4	0.84/12	34	8.09/12	64	24.60/12
5	1.05/12	35	8.40/12	65	25.73/12
6	1.26/12	36	8.72/12	66	26.95/12
7	1.47/12	37	9.04/12	67	28.27/12
8	1.69/12	38	9.38/12	68	29.70/12
9	1.90/12	39	9.72/12	69	31.26/12
10	2.12/12	40	10.07/12	70	32.97/12
11	2.33/12	41	10.43/12	71	34.85/12
12	2.55/12	42	10.80/12	72	36.93/12
13	2.77/12	43	11.19/12	73	39.25/12
14	2.99/12	44	11.59/12	74	41.85/12
15	3.22/12	45	12.00/12	75	44.78/12
16	3.44/12	46	12.43/12	76	48.13/12
17	3.67/12	47	12.87/12	77	51.98/12
18	3.90/12	48	13.33/12	78	56.56/12
19	4.13/12	49	13.80/12	79	61.73/12
20	4.37/12	50	14.30/12	80	68.06/12
21	4.61/12	51	14.82/12	81	75.77/12
22	4.85/12	52	15.36/12	82	85.38/12
23	5.09/12	53	15.92/12	83	97.73/12
24	5.34/12	54	16.52/12	84	114.17/12
25	5.60/12	55	17.14/12	85	137.16/12
26	5.85/12	56	17.79/12	86	171.61/12
27	6.11/12	57	18.48/12	87	228.97/12
28	6.38/12	58	19.20/12	88	343.64/12
29	6.65/12	59	19.97/12	89	687.48/12
30	6.93/12	60	20.78/12		

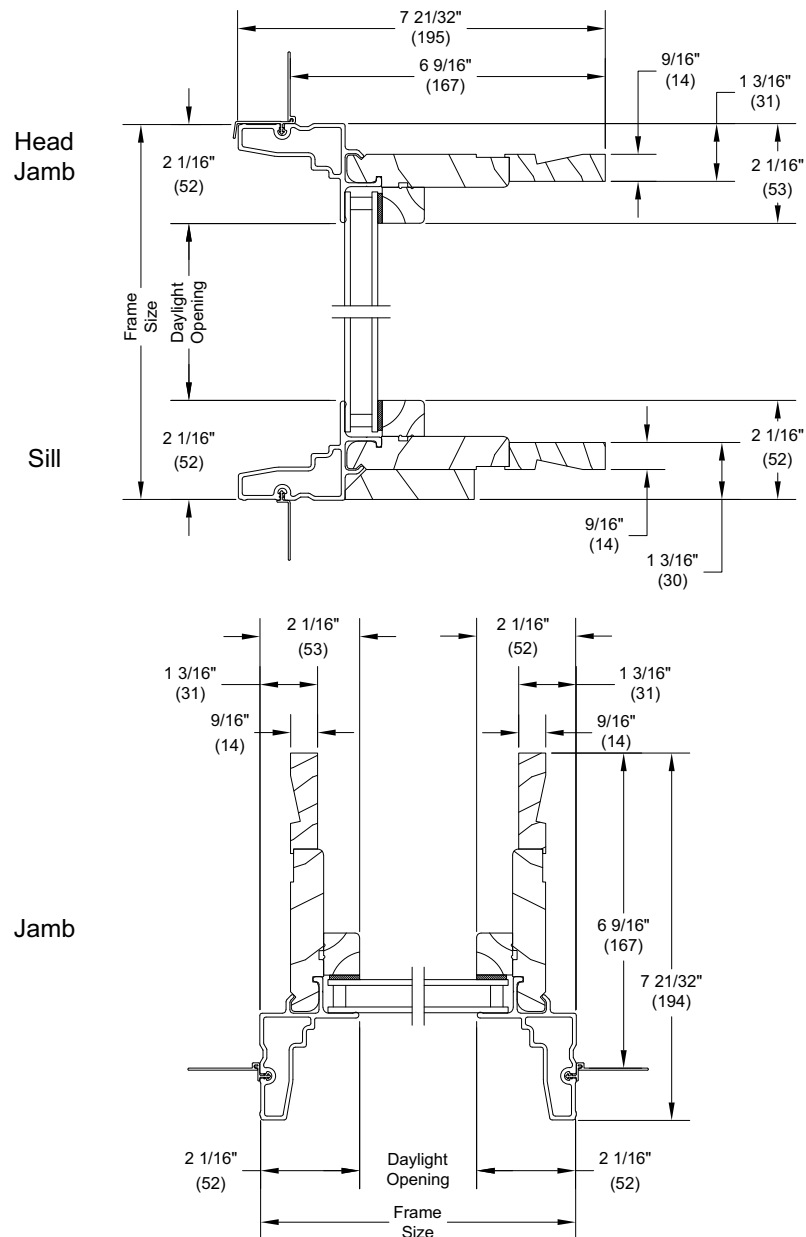
Section Details: Standard Glazing

DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 4 9/16" - Standard Glazing



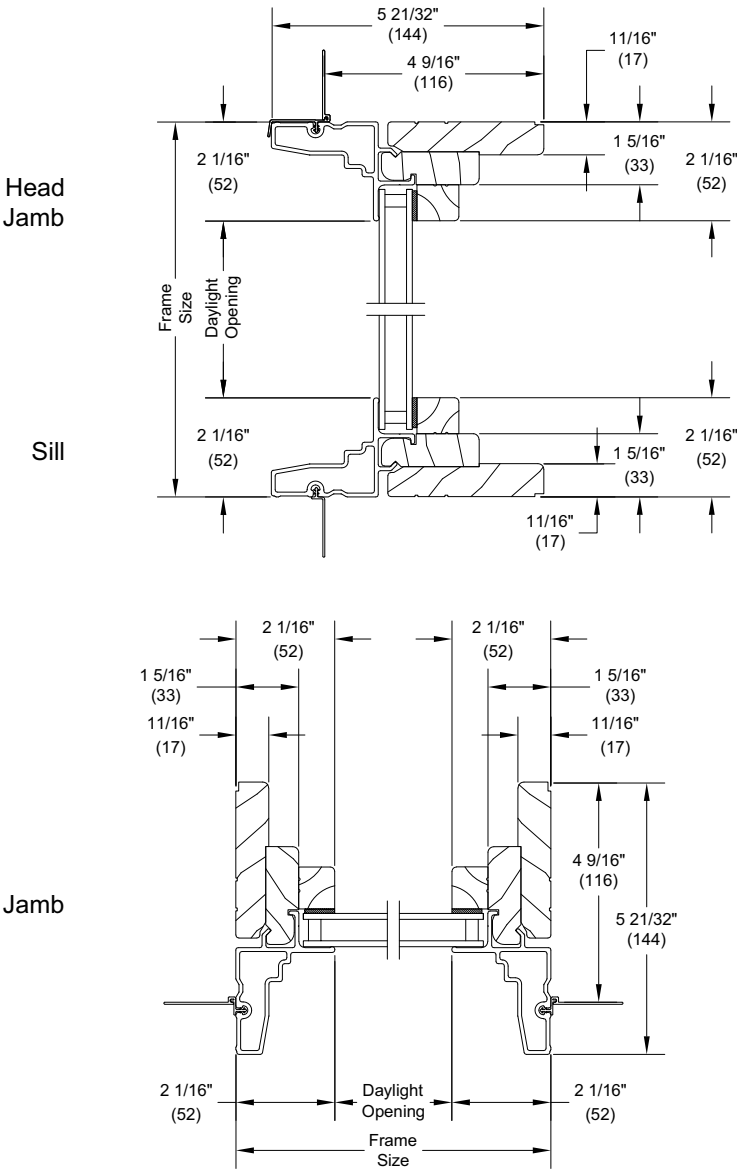
Section Details: Standard Glazing

**DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 6 9/16" - Standard Glazing**



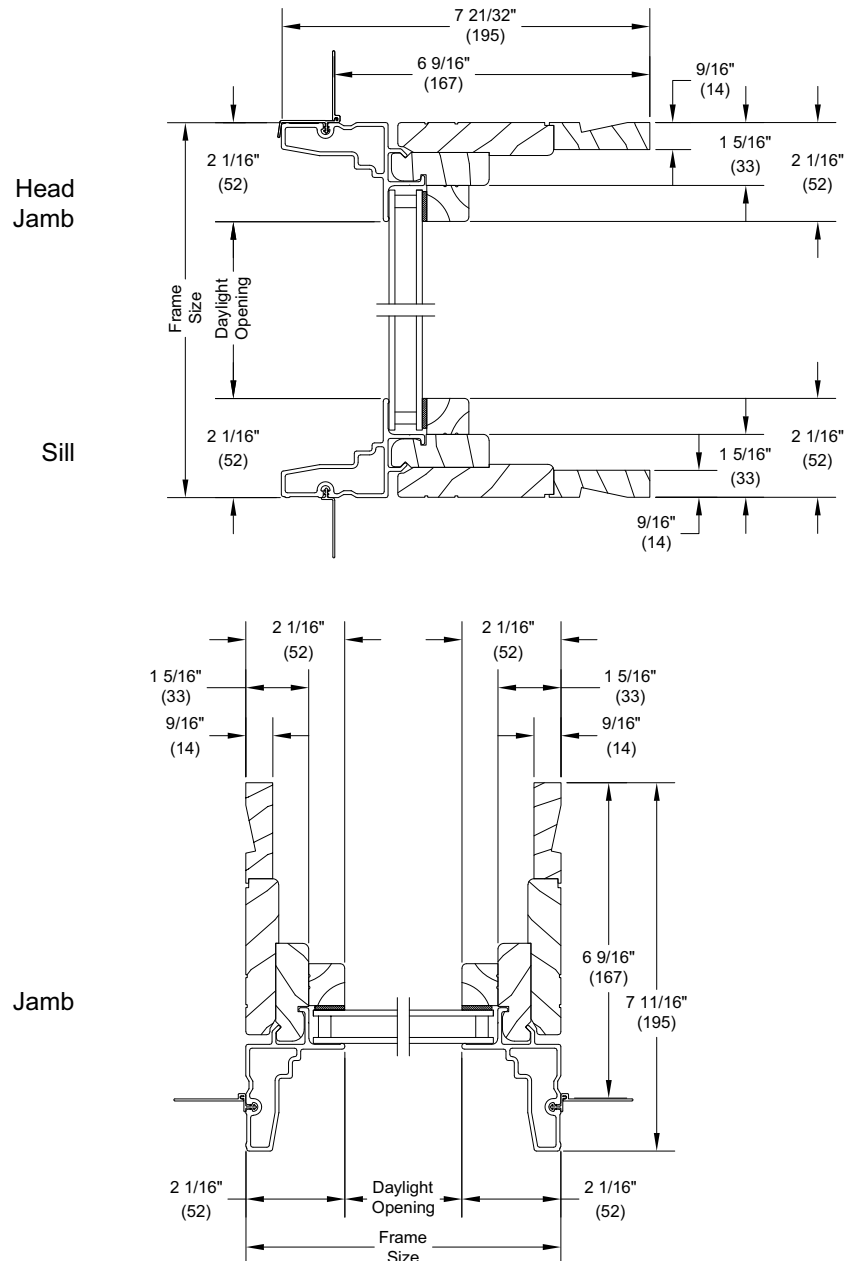
Section Details: Standard Glazing

DIRECT GLAZE DOUBLE HUNG, GLIDER, DOORS
POLYGON STAND ALONE - 4 9/16" - Standard Glazing



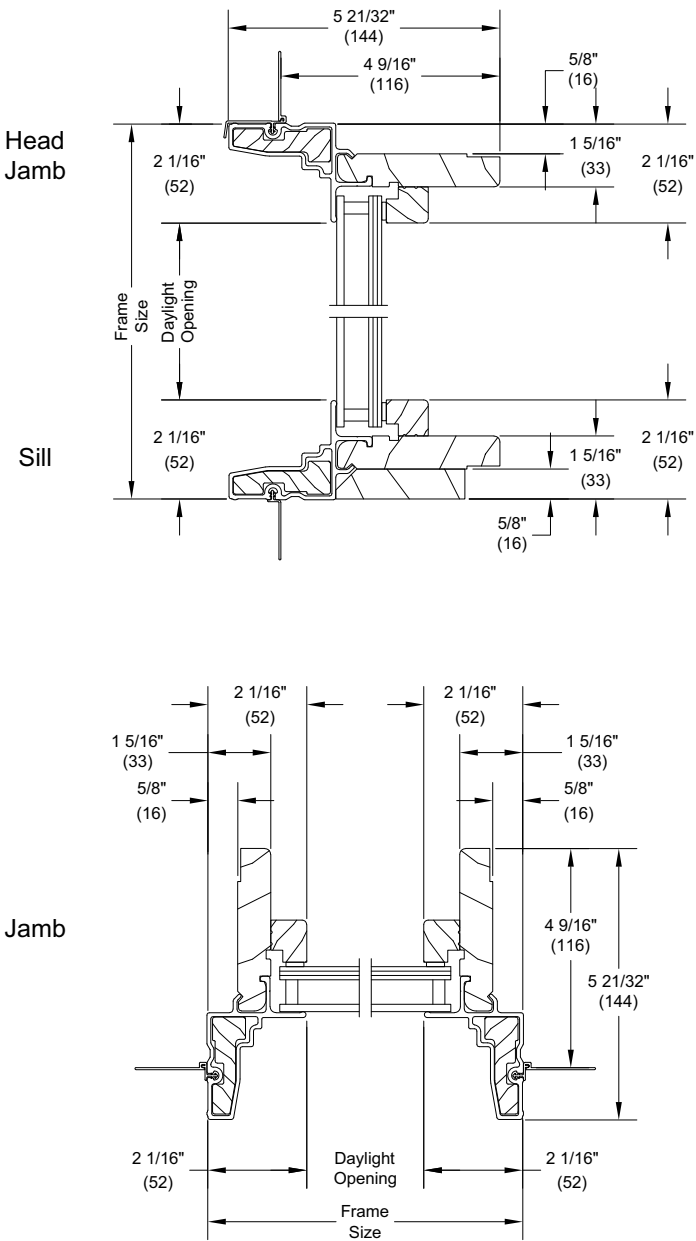
Section Details: Standard Glazing

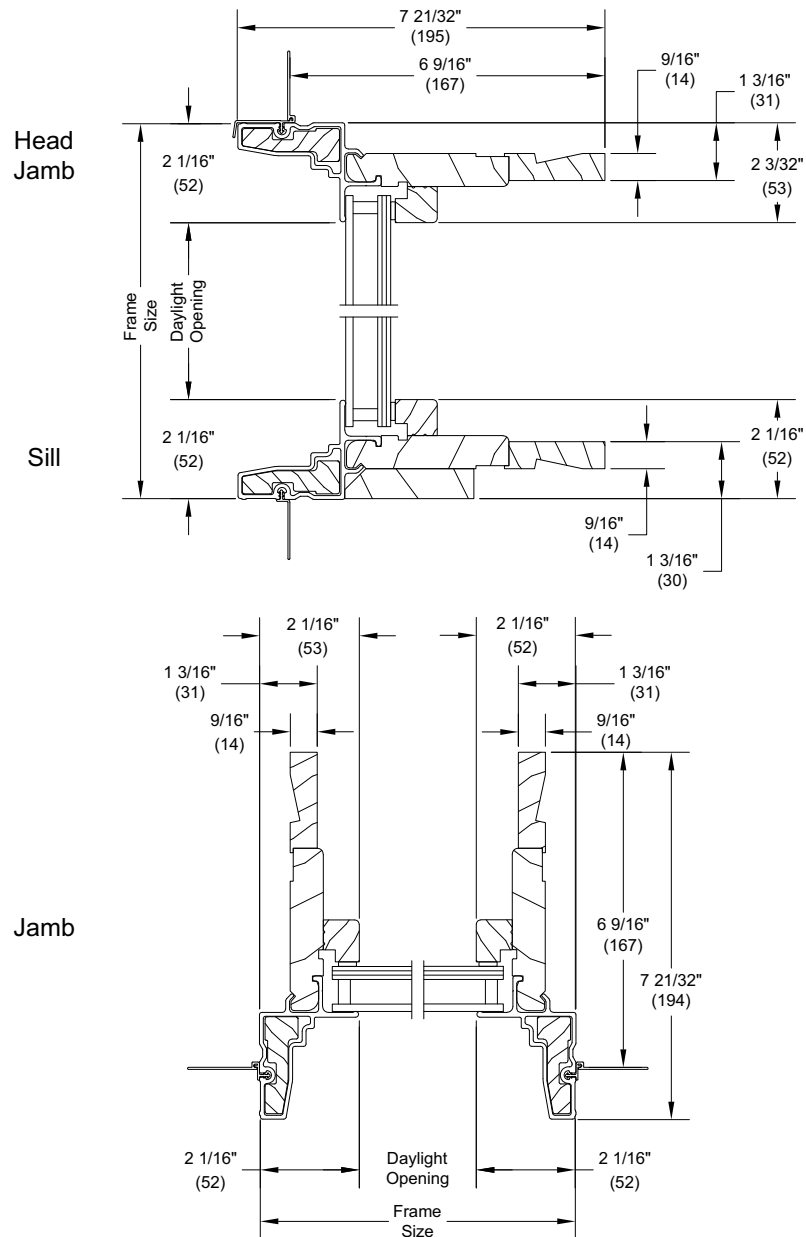
**DIRECT GLAZE DOUBLE HUNG, GLIDER, DOORS
POLYGON STAND ALONE - 6 9/16" - Standard Glazing**



Section Details: IZ3 Glazing

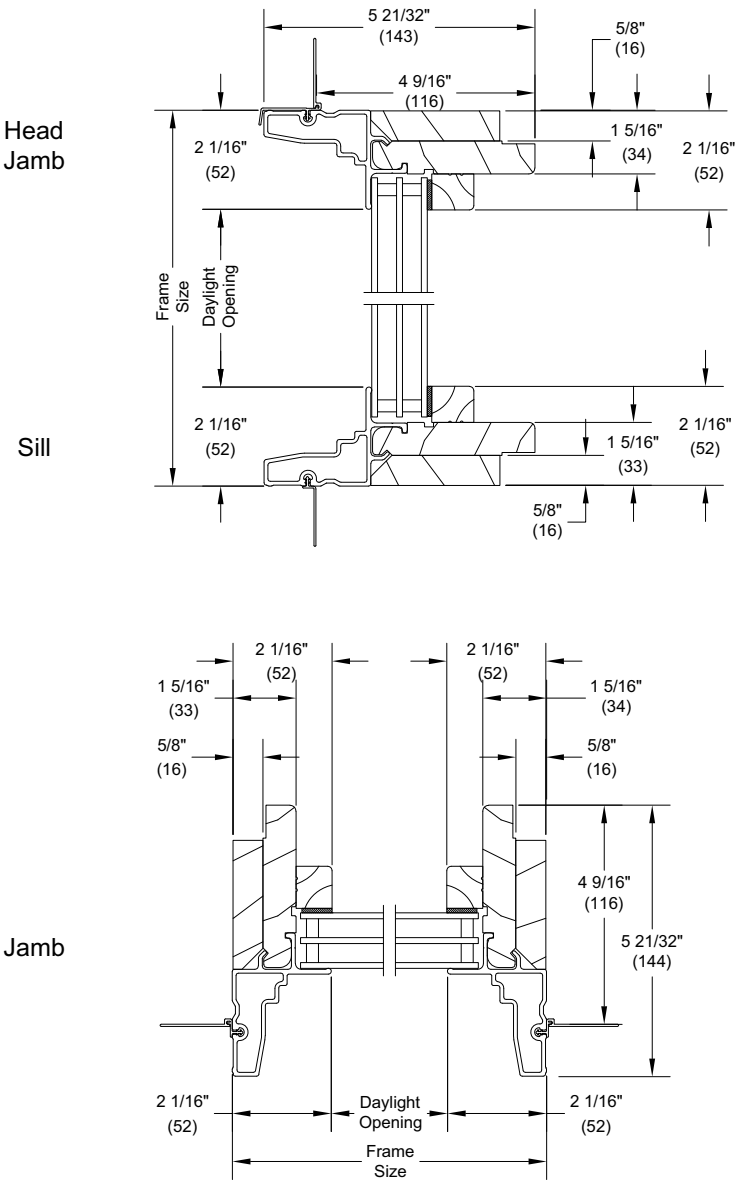
DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 4 9/16" - IZ3 Glazing



Section Details: IZ3 Glazing
**DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 6 9/16" - IZ3 Glazing**


Section Details: Tripane Glazing

DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 4 9/16" - Tripane Glazing

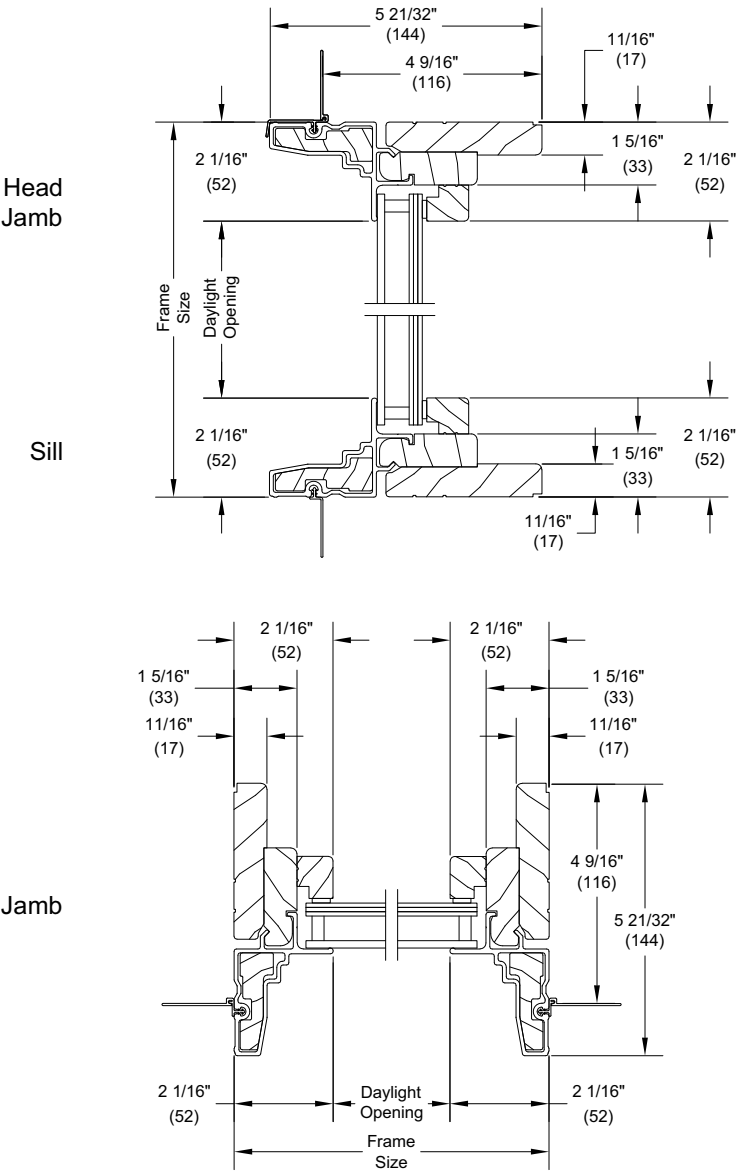


**DIRECT GLAZE CASEMENT/AWNING
POLYGON STAND ALONE - 6 9/16" - Tripane Glazing**



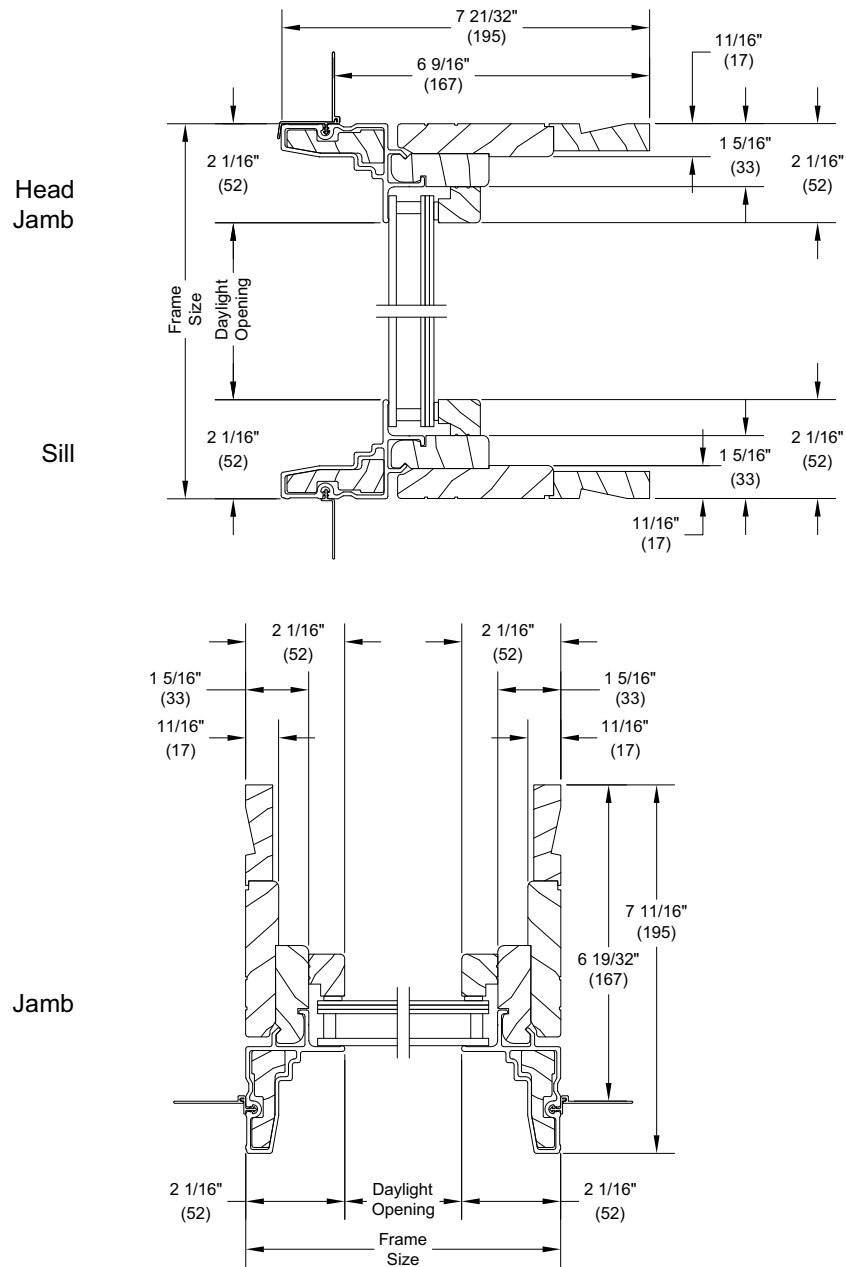
Section Details: IZ3 Glazing

DIRECT GLAZE DOUBLE HUNG, GLIDER, DOORS
POLYGON STAND ALONE - 4 9/16" - IZ3 Glazing



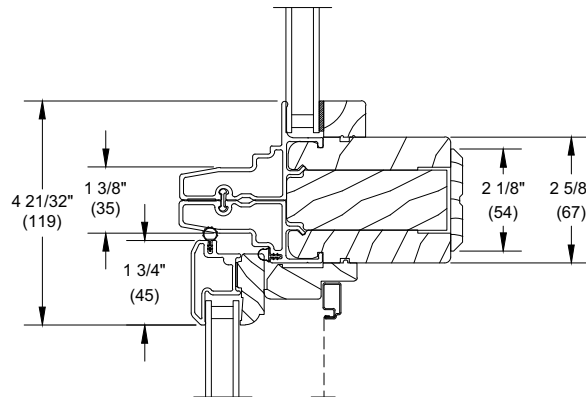
Section Details: IZ3 Glazing

**DIRECT GLAZE DOUBLE HUNG, GLIDER, DOORS
POLYGON STAND ALONE - 6 9/16" - IZ3 Glazing**

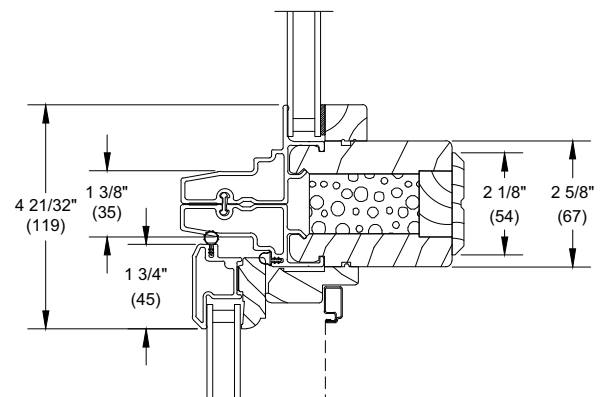


Section Details: Horizontal Mullions

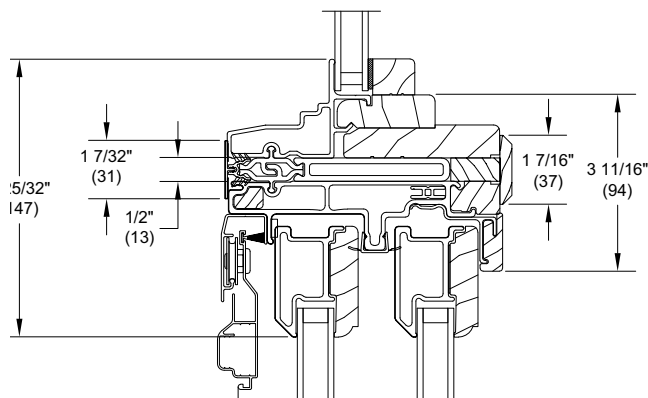
Scale: 3" = 1' 0"



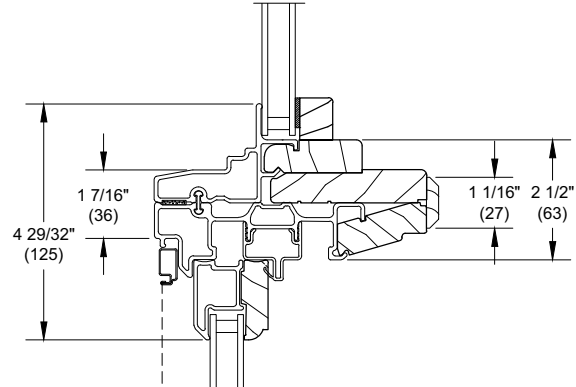
Direct Glaze Polygon over Casement with Mull Reinforcement



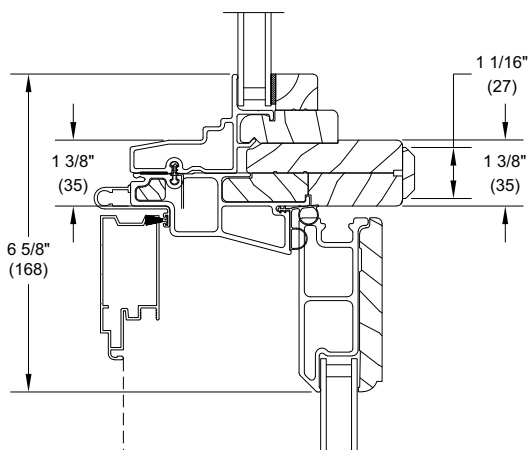
Direct Glaze Polygon over Casement



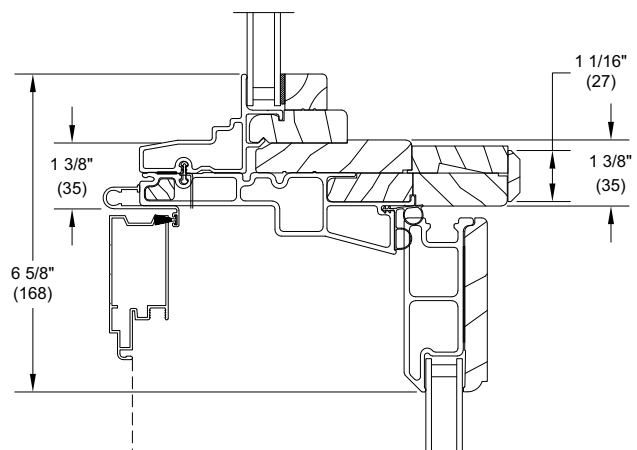
Direct Glaze Polygon over Sliding Patio Door



Direct Glaze Polygon over Double Hung



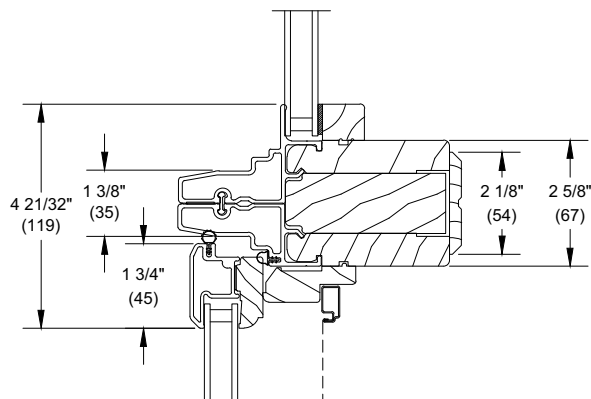
Direct Glaze Polygon over 4 9/16" Inswing French Door



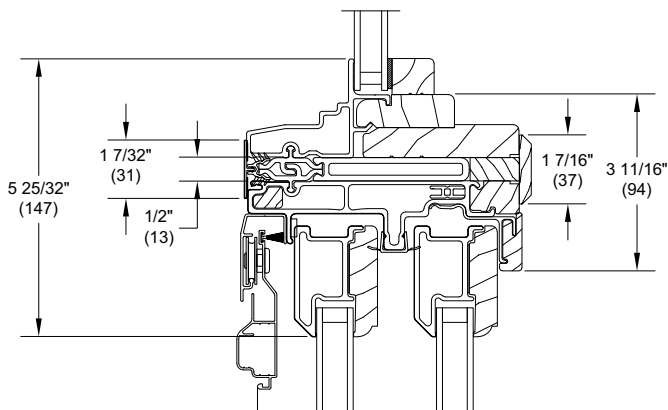
Direct Glaze Polygon over 6 9/16" Inswing French Door

Section Details: Horizontal LVL and 1/2" MRF Mullions

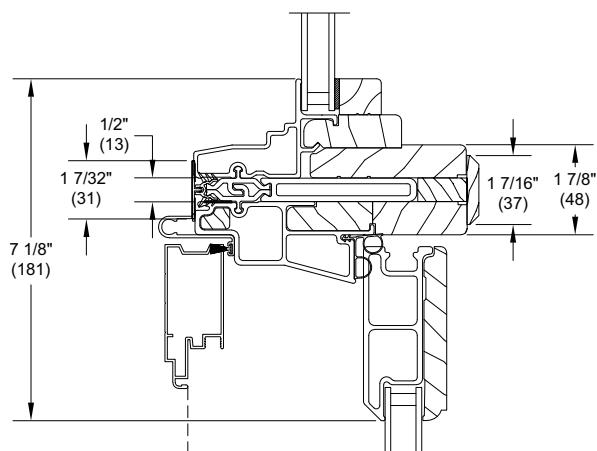
Scale: 3" = 1' 0"



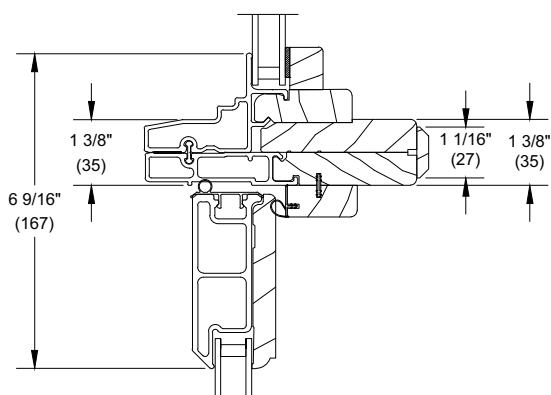
**Direct Glaze Polygon
over Casement/Awning
with LVL support**



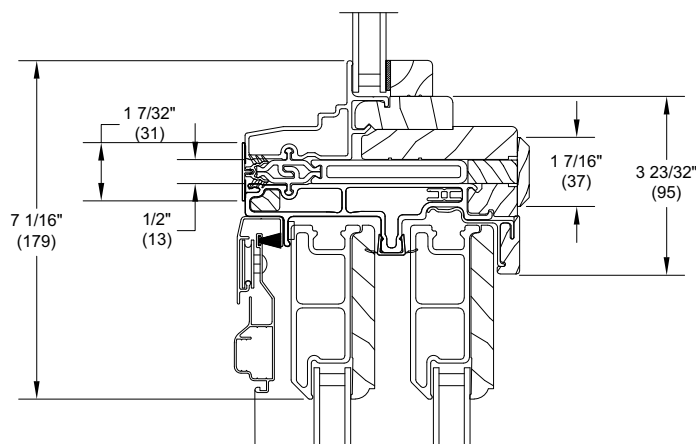
**Direct Glaze Polygon
over Sliding Patio Door 4 9/16" Jamb
with 1/2" MRF**



**Direct Glaze Polygon
over Inswing French Door with 1/2" MRF**

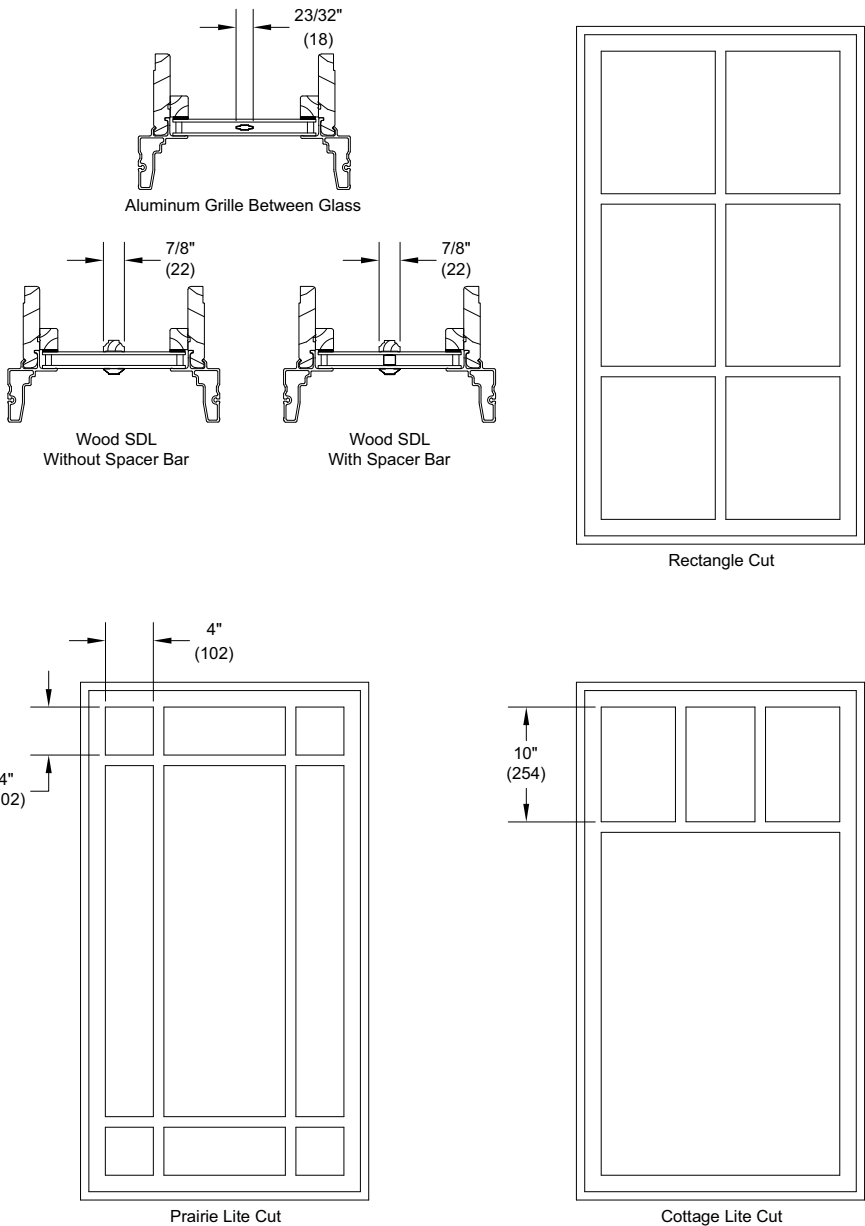


**Direct Glaze Polygon
over ELOFD with 1/2" MRF**



**Direct Glaze Polygon
over ELSFD 4 9/16" with 1/2" MRF**

Divided Lite Options - Direct Glaze Rectangle



NOTE: Only rectangle shape polygons are available with SDL or GBG.

Divided Lite Options

Lite Cut	Minimum DLO
GBG	
Rectangular	3"
9-Lite Prairie	4"
6-Lite Top or Bottom Prairie	4"
6-Lite LH or RH Prairie	4"
Cottage 1H or 2H	3"
SDL	
Rectangular	4"
9-Lite Prairie	4"
6-Lite Top or Bottom Prairie	4"
6-Lite LH or RH Prairie	4"
Cottage 1H	8"
Cottage 2H	4"

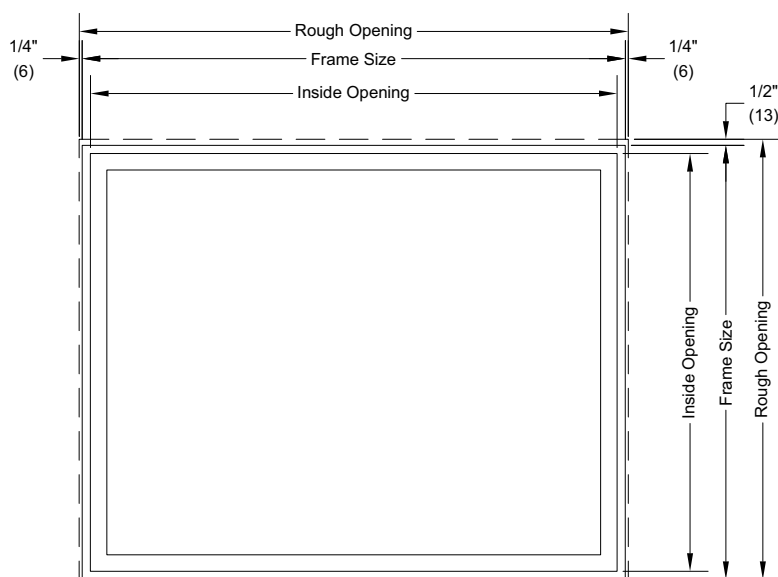
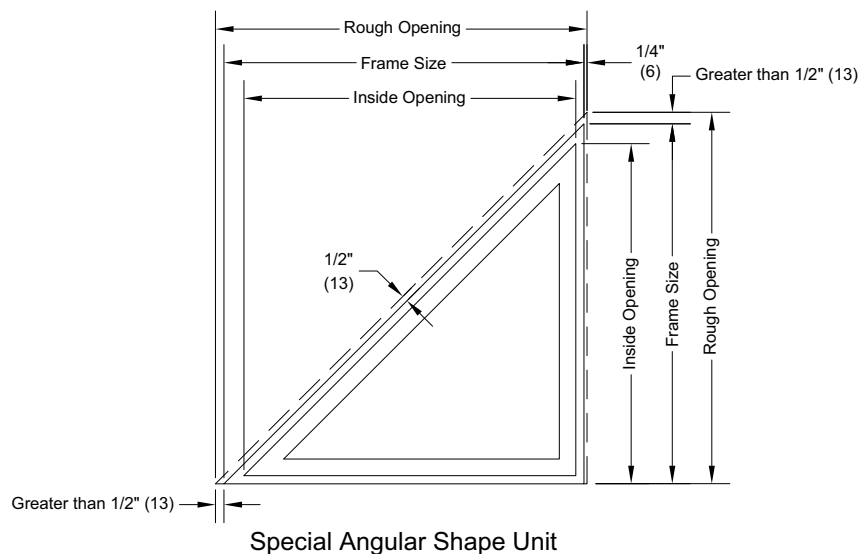
NOTE: Due to the inherent qualities of tempered glass, daylight gaps may be seen when using simulated divided lite bars. Daylight gaps could be visible between the internal spacer bar and surface applied bars when viewing from an acute angle to the glass on the following applications:

- Tempered glass over 91" high while using 7/8" SDL bars.

- GBGs and SDL are available on Rectangle shape Polygons only.
- Available GBG and SDL lite cuts are rectangular equal lites, Prairie patterns, and Cottage Style patterns.
- Special size direct glaze rectangle with rectangular lite cuts will have equally spaced lites and may not align with the standard unit rectangular GBG or SDL unless specified at the time of the order.
- Prairie GBG and SDL available in 9 lite and 6 lite top, bottom, left, and right patterns.
- Special size direct glaze rectangle with Prairie lite cuts will default to 4" Daylight Opening (DLO) corners and may not align with the standard unit Prairie GBG or SDL unless specified at the time of the order.
- Special size direct glaze rectangle with Cottage lite cuts will default to 10" Daylight Opening (DLO) height and may not align with the standard unit Cottage GBG or SDL unless specified at the time of the order.
- Maximum number of lites wide and high for equal lite SDL option is 11 lites.
- Simulated Rail: Rectangular, Prairie 6-Lite and 9-Lite SDL patterns are available with Simulated Rail.
- Simulated Rail: Custom ratio and specified DLO are available with Simulated Rail and will be validated by OMS.
- GBGs are not available on IZ3.
- GBGs are not available with an unsupported bar length > 72".

Conversion Formula:

$$\frac{\text{Total DLO} - \text{Total bar width}}{\text{Number of lites}} = \text{Individual DLO}$$

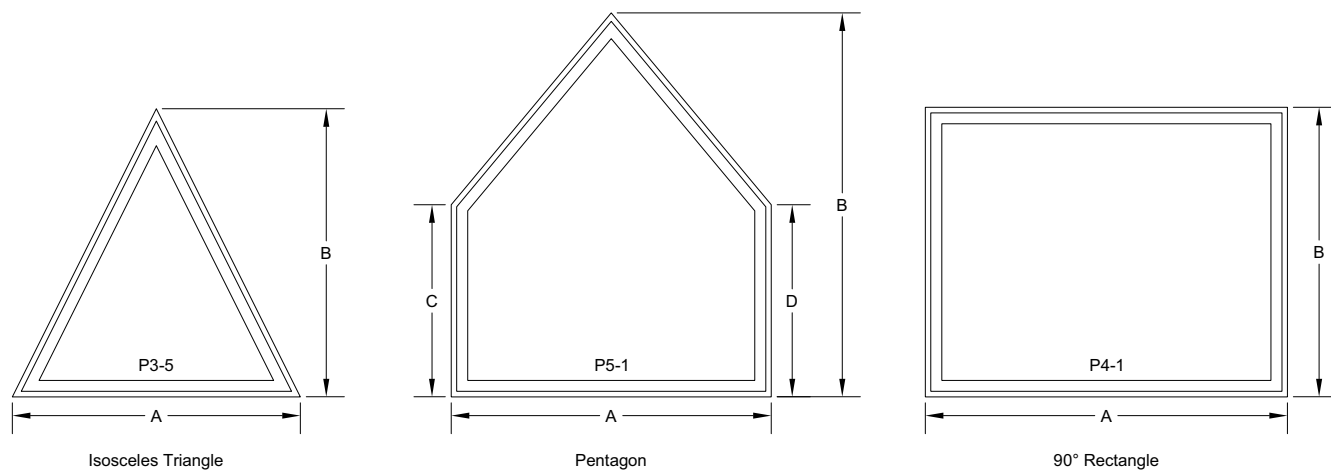
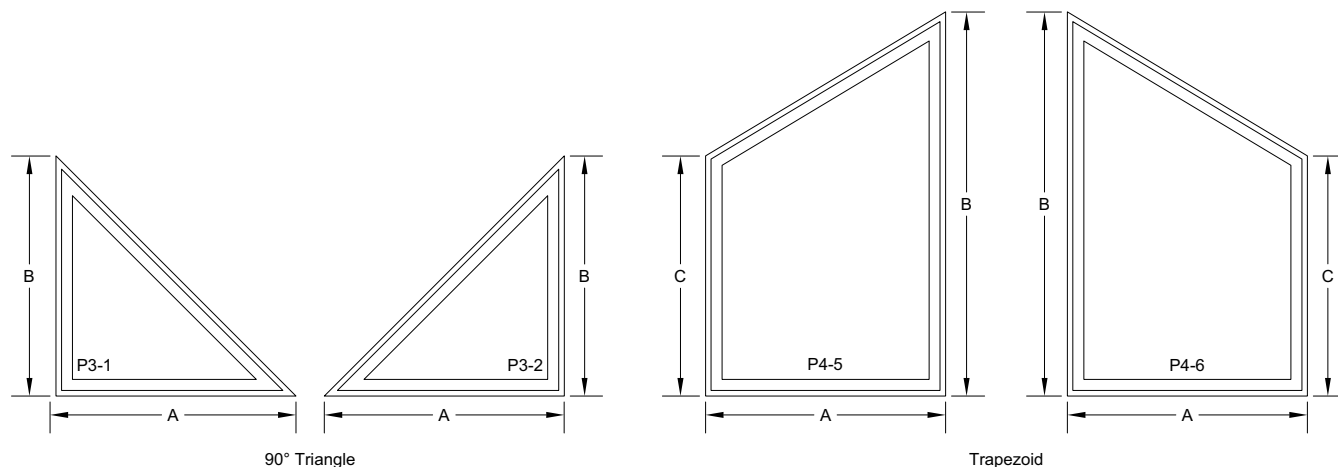
Measurement Information


NOTE: On all units, we maintain our clearance or conversion dimension perpendicular to the frame. For this reason, standard rectangular conversions cannot be used for any unit involving angles. These must be calculated on an individual basis. If any dimension is critical (such as frame measurement to match lower unit) then order should be placed with that dimension. The order will be converted to the accurate rough opening. When calculating Angular shapes, contact your Marvin Representative.

Rough opening tolerance is 1/2 (13) perpendicular to frame.

Masonry opening tolerance is 1/4 (6) perpendicular to frame

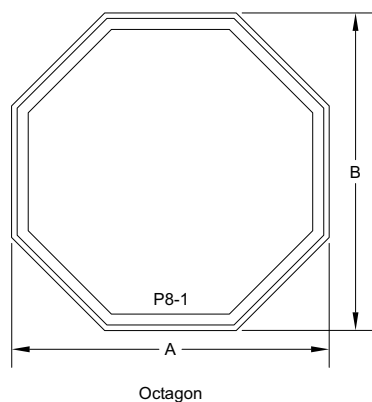
Minimum angle on any shape is 15 degrees.

Measurement Information

How to Specify Dimensions:

When ordering a trapezoid, triangle, or rectangle window, provide a sketch of the unit as viewed from the exterior, also include key rough opening dimensions. Specify casement or other.

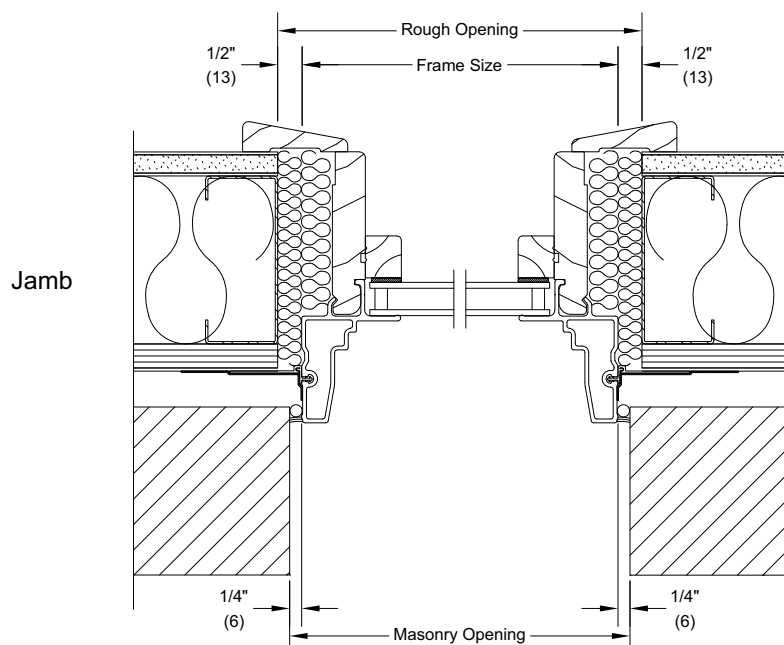
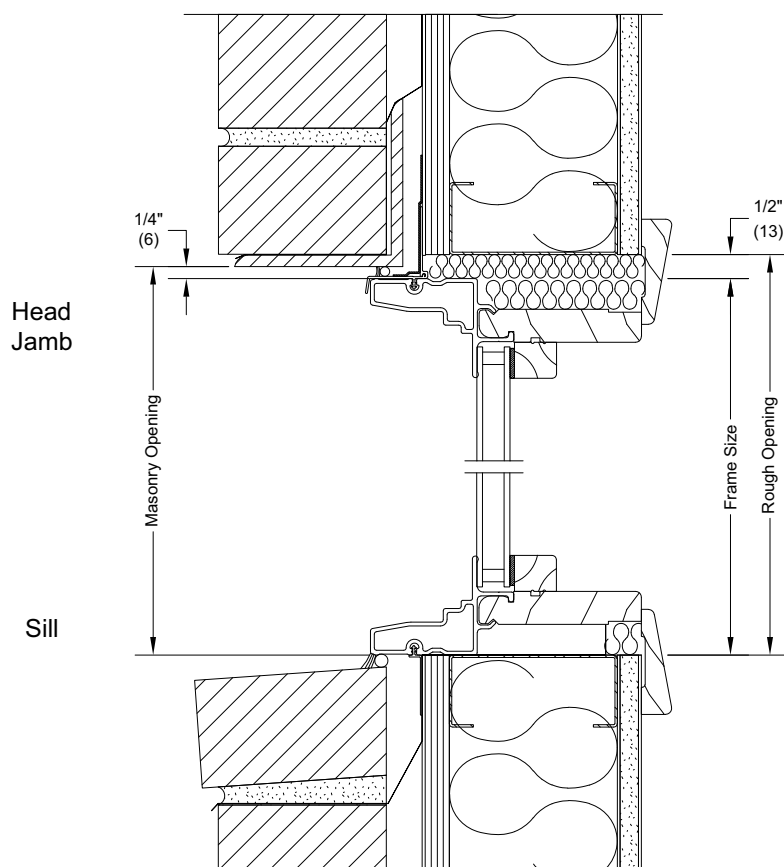
Example:

To order a window of a trapezoid opening, provide the measurements of A, B, and C as indicated. For other shapes, give the dimensions shown.



Section Details: Installation Suggestion - Brick Veneer With Steel Frame Construction

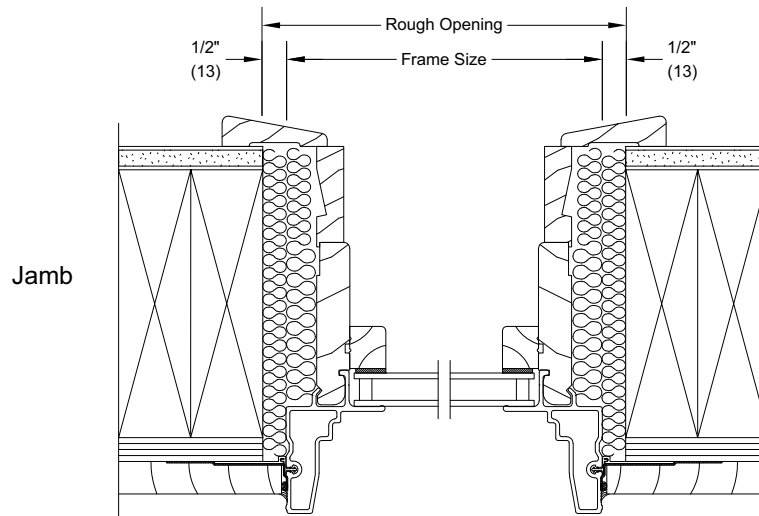
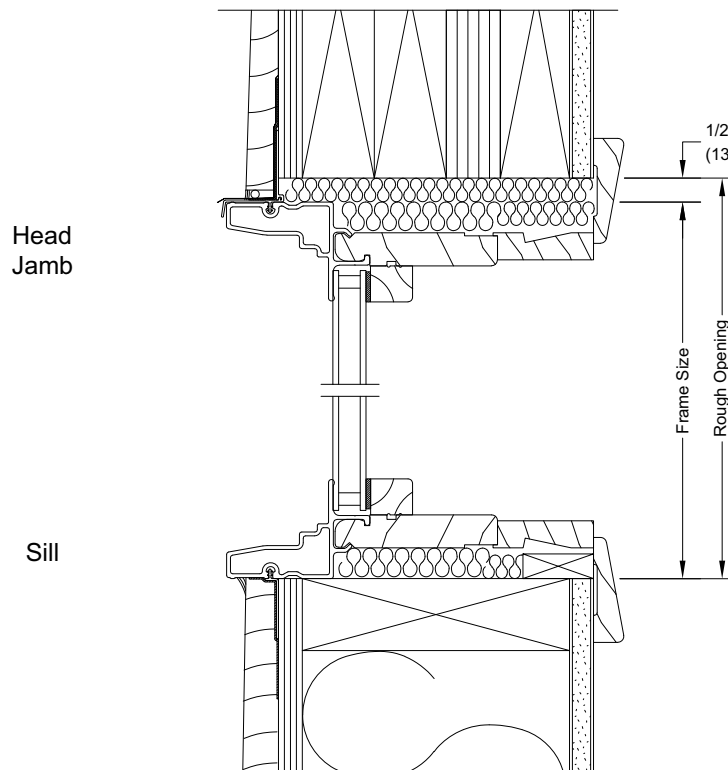
Scale: 3" = 1' 0"



NOTE: The above wall sections represent typical wall conditions, these details are not intended as installation instructions. Please refer to the installation instructions provided with the purchased units.

Section Details: Installation Suggestion - Wood Siding With 2x6 Frame Construction

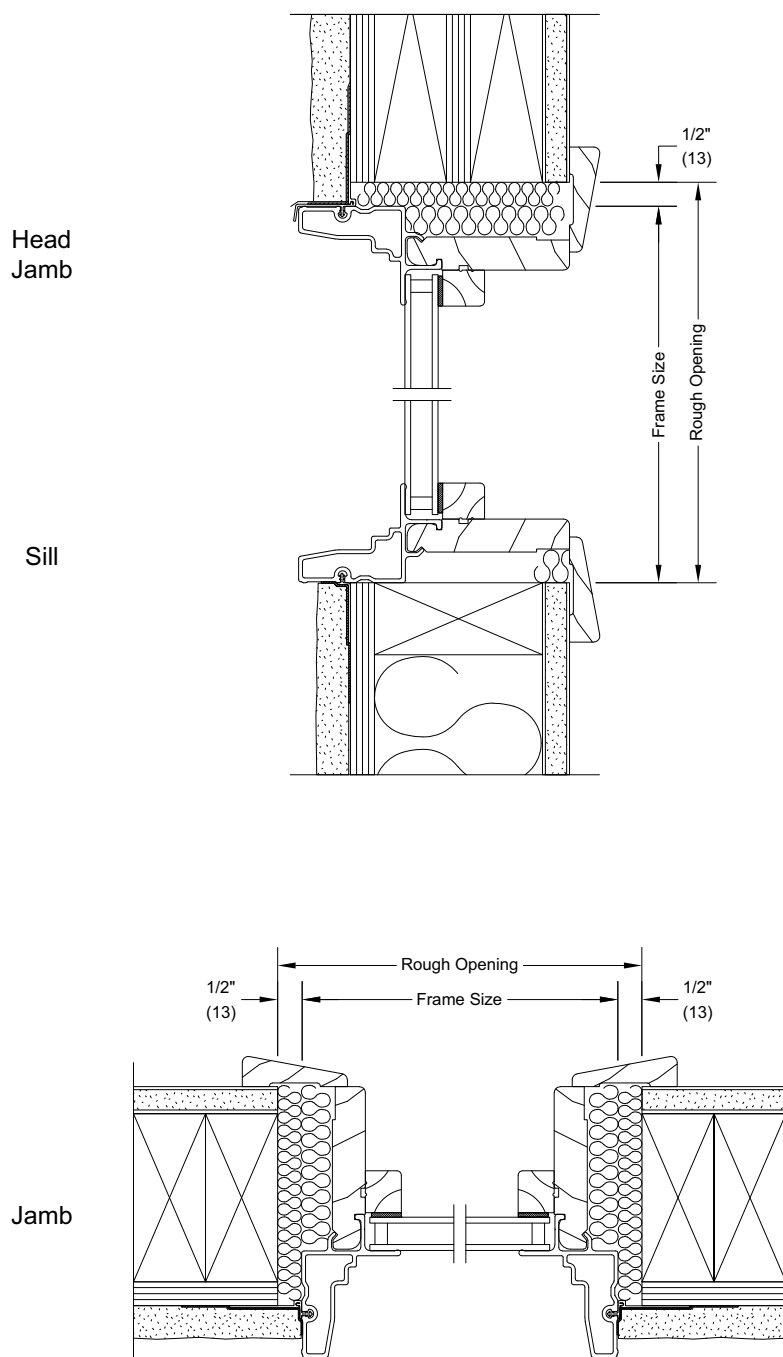
Scale: 3" = 1' 0"



NOTE: The above wall sections represent typical wall conditions, these details are not intended as installation instructions. Please refer to the installation instructions provided with the purchased units.

Section Details: Installation Suggestion - Stucco With 2x4 Frame Construction

Scale: 3" = 1' 0"



NOTE: The above wall sections represent typical wall conditions, these details are not intended as installation instructions. Please refer to the installation instructions provided with the purchased units.